



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6705G03131-3G
Job Sheet 198705



Part No: RBW6705G03131-3G **Job Qty:** 1 pcs
Part Name: Locking Tool Main Rotor Damper

Part Weight: 0 lbs **Status:** New **Priority:** Medium
Job Created: 8/1/19 **Job Tracking No:**
Due Date: 8/23/19 **Created By:** Marie Lajeunesse
Type: SOLD **Description:**
Note: DWG RBW6705G03131-3G Rev 1 IPP Rev. A 19.08.01 New issue DP Verify DD
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	8/23/19		0.25	0.17	Small Fab - 1		
							Small Fab - 2		M66
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
110	QC 5	1 pcs	8/23/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
130	Packaging 3-1 - Stock - B4B	1 pcs	8/23/19		0.00	0.00	QC 5 - 40		AUG 27 2019 40
							QC 5 - 61		9-89
							QC 5 - 81		
							Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		



Container No: S209256

Part: RBW6705G03131-3G
Job No: 198705
Serial No/Batch: S209256
Revision: 1
Inspector:
Exp Date:
Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 08/27/19

					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	DAS
					Packaging 3 - 7 - B4B	28
					Packaging 3 - 8 - B4B	9-89
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - FG	1 pcs	8/23/19	0.00 0.00	AUG 27 2019	QC 21 - FG - 21	DAS
					QC 21 - FG - 70	77
					QC 21 - FG - 53	9-89

Part Op 100 - (Small Fab) 1-Assemble as per DWG. 2-Ink stamp as per note 2. ***Note, ok to use NAS1756-12 streamer as per Descriptions: engineering.***
110 - (QC5- Inspect part completeness to step on W/O)
130 - (Identify as per dwg & Stock Location:)
140 - (QC21- Final Inspection - Work Order Release)

26
50
25
85

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
3896T31	Ferule 1/16 X 3/8" - Aluminum	10 Ea (10 ea)	100-Small Fab - 1	386750
86805T36	Split Ring	5 Ea (5 ea)	100-Small Fab - 1	32057069
CL-2-C	Lanyard Wire	5 ft (5 ea)	100-Small Fab - 1	3190004
NAS1756-12	Remove Before Flight	5 Ea (5 ea)	100-Small Fab - 1	3055799
RBW6705G03131-3G-1	Locking Tool	5 pcs (5 ea)	100-Small Fab - 1	32057012

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	3896T31	10	704	0
	86805T36	5	0	0
	CL-2-C	5	1,168	0
	NAS1756-12	5	361	0
	RBW6705G03131-3G-1	5	0	0

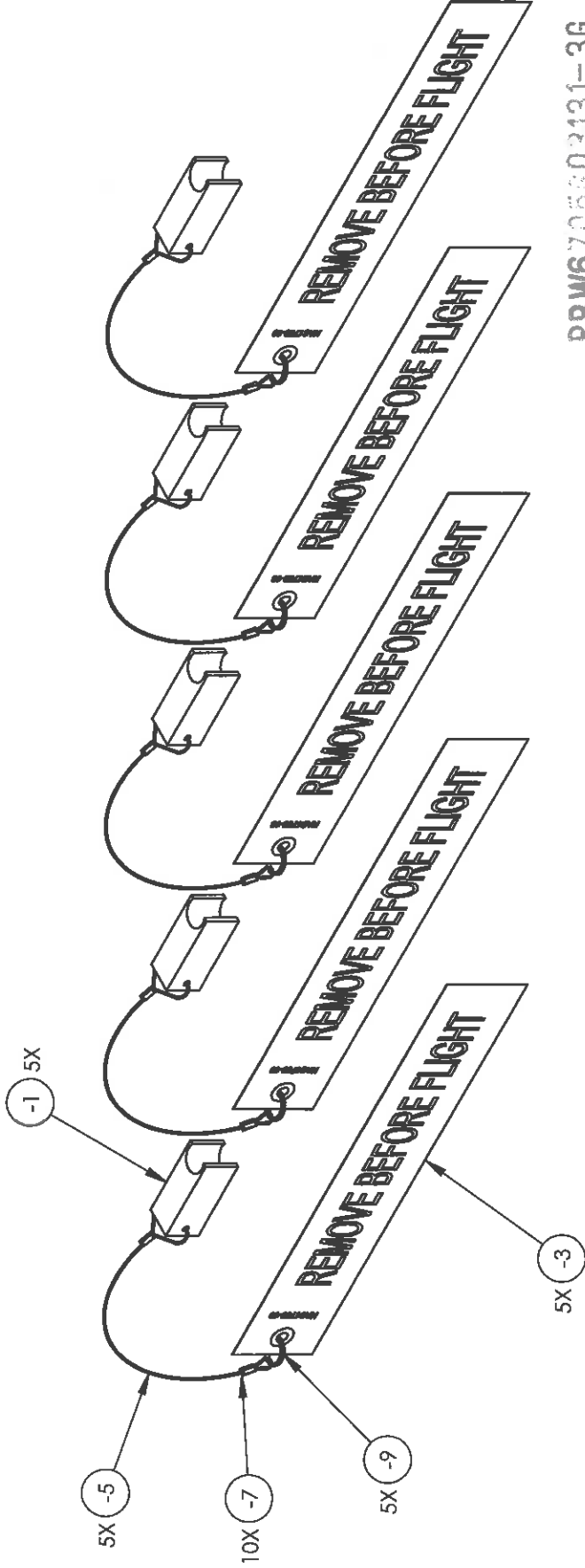
DAS
77
9-89
6A/44A

Part Specifications
Specifications could not be found.

Plex 8/1/19 3:04 PM Dart.lajeunesse.marie

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REVISIONS			
REV	ECR	DESCRIPTION	
1	15-0123	UPDATED TO NEW DRAFTING STANDARDS. - 7 CHD MAT'L WAS COPPER IS ALUMINIUM. CHD B/O	DATE 5/29/2015
			INITIAL DPD
			APPROVED JAG



RBW6705G03131-3G

SHOP COPY
RETURN TO
ENGINEERING

NOTES:
1. PART OF KIT RBW6705G00231-3G.
2. STAMP BLACK T/N ON FLAGS.



TITLE
LOCKING TOOL M/R DAMPER

DWG NO. RBW6705G03131-3G

REV 1

ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
		-1	5	LOCKING TOOL	WHITE DELRIN		2
	B/O	-3	5	REMOVE BEFORE FLIGHT FLAG	PLASTIC	NAS 1756-16	1
	B/O	-5	5	CABLE	COATED STEEL	Ø1/16 X 6 (CARR LANE #CL2-C)	1
	B/O	-7	10	OVAL SLEEVE	ALUMINIUM	Ø1/16 X 3/8 (MCMaster-CARR #3896131)	1
	B/O	-9	5	SPLIT RING	STEEL	Ø.80 I.D. X Ø.07 WIRE (MCMaster-CARR #86805T36)	1

MAT'L	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES FRACTIONS ± 1/8 DECIMALS ± .01 ANGLES ± .5°	APPROVED	DRAWN BY:	REV
XXX ± .005 XX ± .1 X		REAT	CLOUGH	1
		FINISH		
		SPEC		
		USED ON MODEL		
		AGUSTA AW139		
		PLATING		
		SCALE 1:5	DATE 3/26/2010	
				SHEET 1 OF 2

Job: _____ Part No. _____		DISPOSITION Rework Scrap Use-as-is		DEPARTMENT/PROCESS Skid-tube Cross tube Small Fab Finishing Machining Large Fab Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging Engineering Water Jet Supplier Quality	
Date :	Sequence #:	QTY Affected :		MRB (QS1042)	
Description Work Order Deviation		Disposition			
Root Cause Operator Manufacturing Process Equip/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors		FAULT CATEGORY Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled Other/Details: Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread			
		Completed By			
		Lead hand / Supervisor			
		QC / QA Coordinator			